

Volvo Car Corporation Gothenburg, Sweden

Instruction No 31664127 Version

Part. No.

1.0

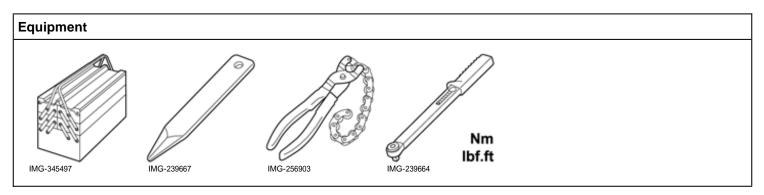
31664124, 31664123, 31664520, 31664521

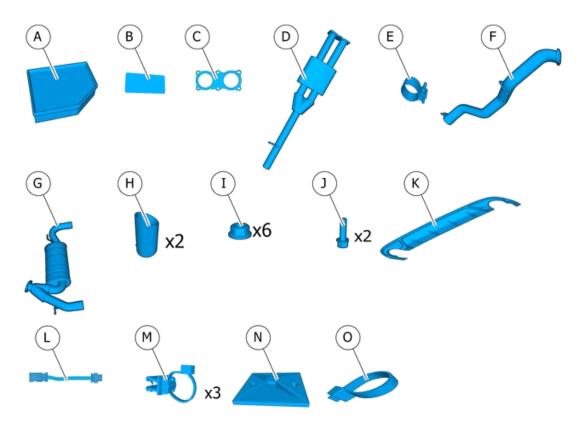
Polestar Performance Intake and Exhaust kit



Volvo Car Corporation Gothenburg, Sweden

| Materials   |             |
|-------------|-------------|
| Designation | Part number |
| Isopropanol |             |







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1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

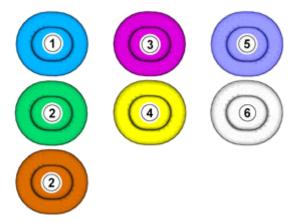
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

#### Color symbols

2



IMG-363036

#### Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- Used when the component is not fully removed from the vehicle but only hung to the side.
- Used for standard tools and special tools.
- Used as background color for vehicle components.

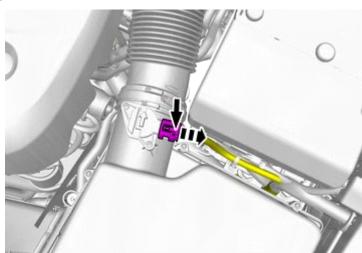
#### Removal



IMG-416095

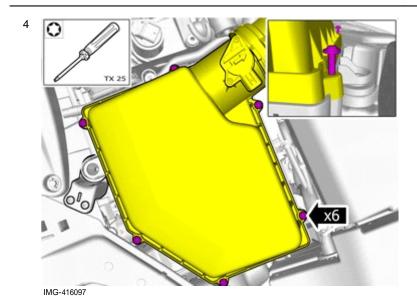
#### Installation instructions, accessories

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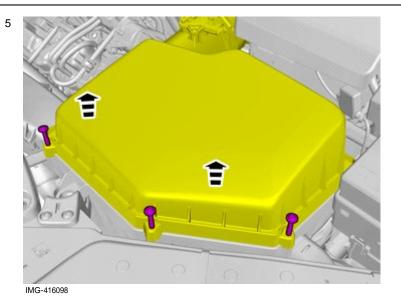


Release the connector's catch.

Disconnect the connector.



Remove the screws.



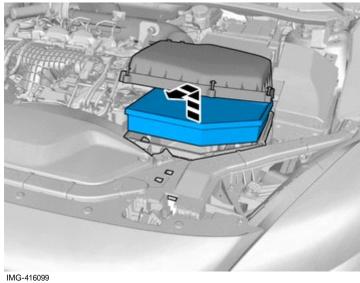
Lift the marked component up

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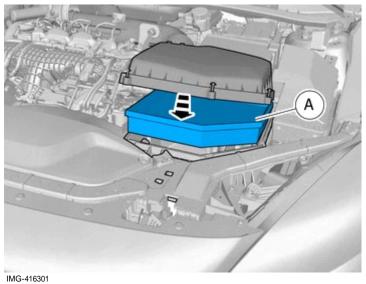


Lift the marked component up

Remove the marked part.

The part is not to be reused.

#### **Accessory installation**



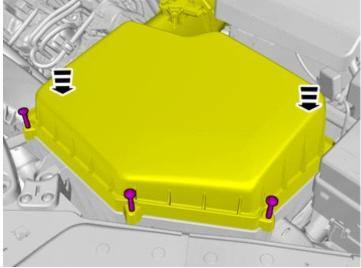
Install component that comes with the accessory kit.



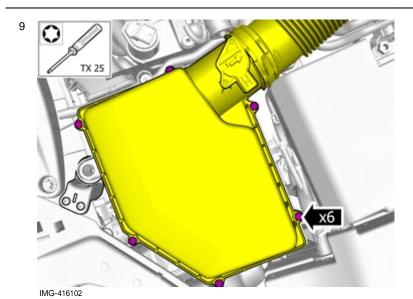
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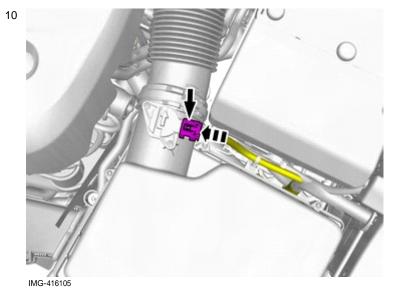
Reinstall the removed part.



IMG-416101



Tighten the bolts.



Connect the connector.

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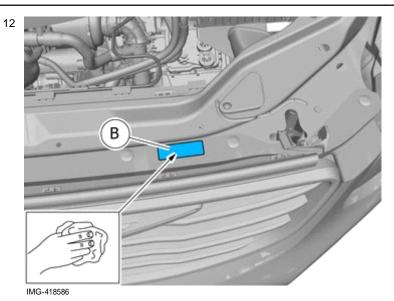


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Clean the surface.

Use:, Isopropanol





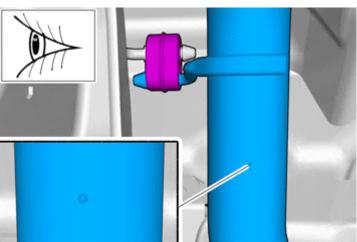
Install component that comes with the accessory kit.

Removal



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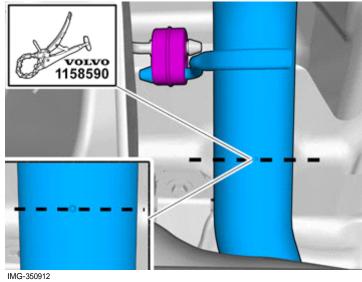
13



Locate relevant marking.

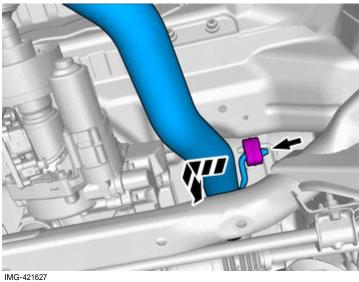
14

IMG-350971



Use: Pipe cutter

15

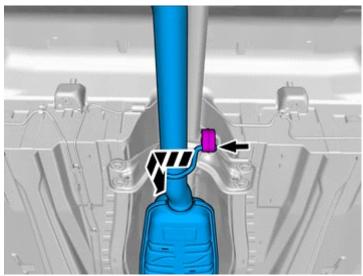


Remove the marked part.



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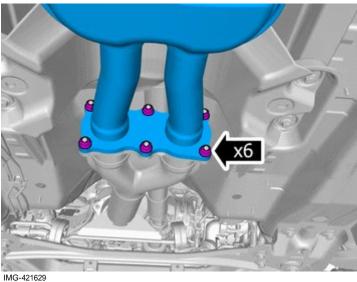
16



Remove the marked part.

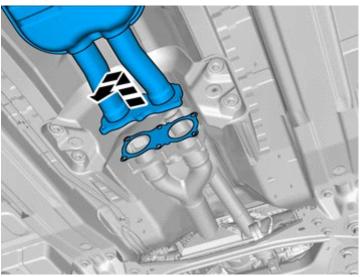
IMG-421628

17



Remove the nuts.

18



Remove the marked part.

IMG-421630 © Volvo Car Corporation

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19

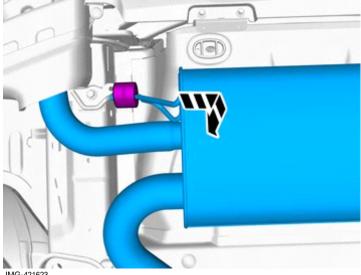


Remove the marked part.

The part is not to be reused.

IMG-421617

20

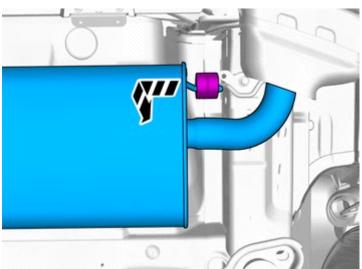


Remove the marked part.



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21



Remove the marked part.

IMG-421624

22



Remove the screws.

Applies to V60 models



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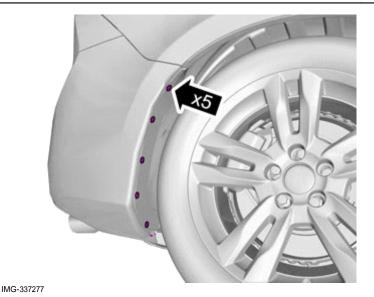


Remove the marked part.

IMG-343213

#### All vehicles

24



Remove the screws.

On both sides.



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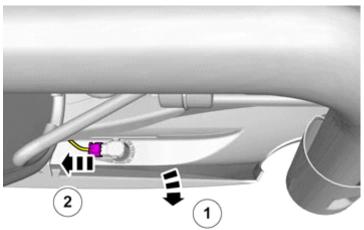


Request the aid of a colleague for this procedure.

IMG-337279

#### Vehicles with parking assistance



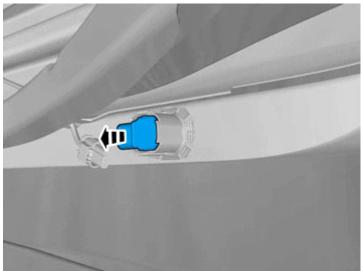


Disconnect the connectors.

On both sides.



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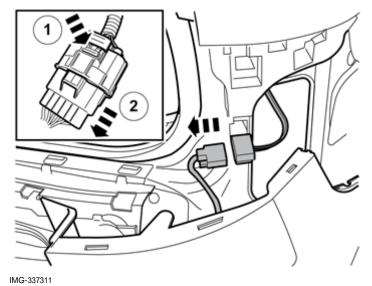


Remove the marked part.

On both sides.

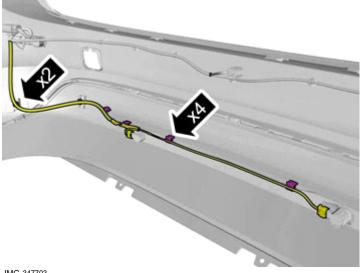
IMG-347702

28



Disconnect the connector.

29



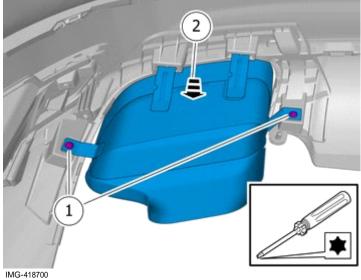
Loosen the clips.



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#### All vehicles

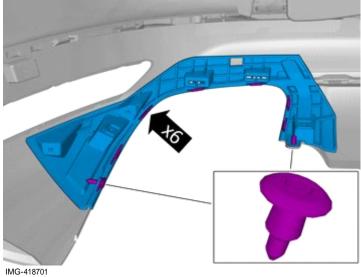
30



Remove the screws.

On both sides.

31



Remove the clips.

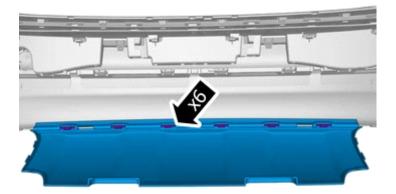
On both sides.



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32

Remove the marked part.



IMG-418706

33



Remove the marked part.

IMG-418702

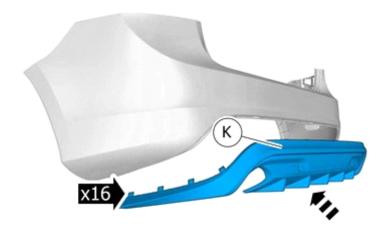
**Accessory installation** 



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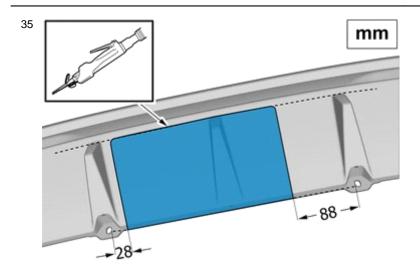
34

Install component that comes with the accessory kit.



IMG-419136

#### Vehicles with towbar



Cut the component following the instructions in the graphic.

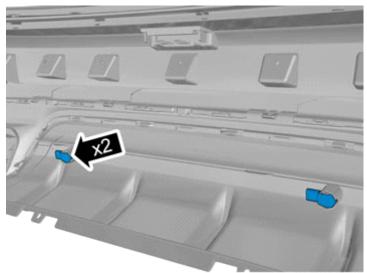
IMG-418752

#### Vehicles with parking assistance



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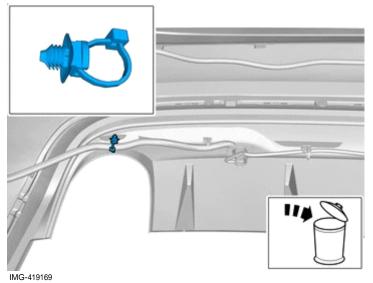
36



Reinstall the removed part.

IMG-377956

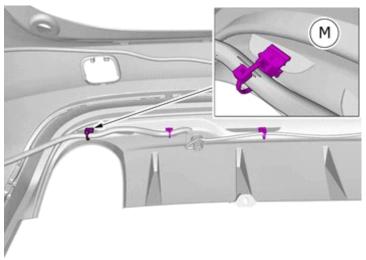
37



Remove the clip.

The part is not to be reused.

38

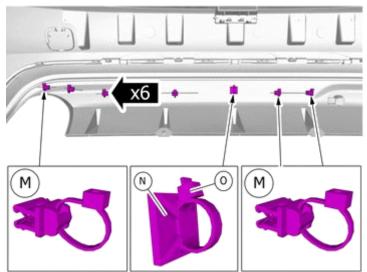


Install component that comes with the accessory kit.



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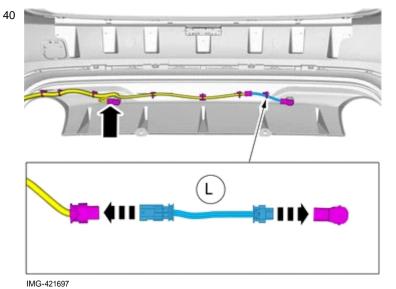
39



Install component that comes with the accessory kit.

Install the clips as illustrated.

IMG-421695

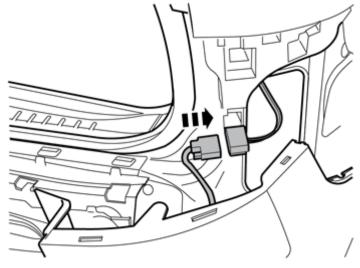


Install component that comes with the accessory kit.

Connect the connectors.

Position/route the cable harness as illustrated.

41



Place the Bumper Cover in position for installation.

Connect the connector.

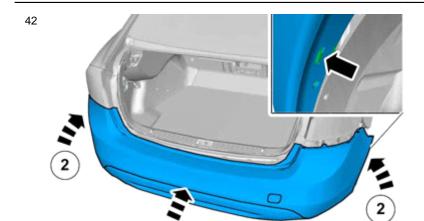
IMG-337324 © Volvo Car Corporation

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#### All vehicles



Note!

This step is easier with two people.

IMG-338572

#### Applies to V60 models



Reinstall the removed part.

IMG-347831

#### All vehicles



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44



Install the screws.

On both sides.

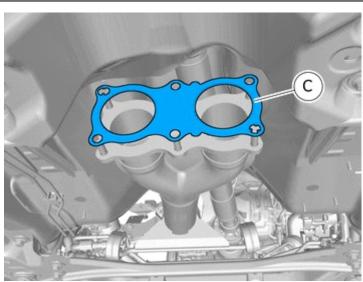
IMG-337278





Install the screws.





Install component that comes with the accessory kit.

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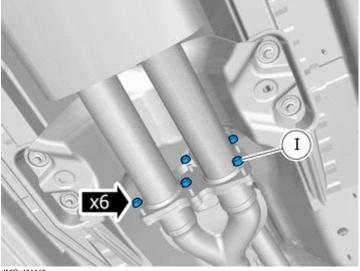
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47

MG-421618

Install component that comes with the accessory kit.

48



Note!

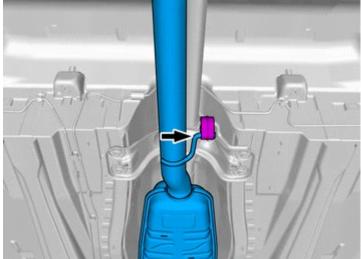
Do not fully tighten the nuts yet.

Install component that comes with the accessory kit.

IMG-421619

49

Press the marked component.



IMG-421632

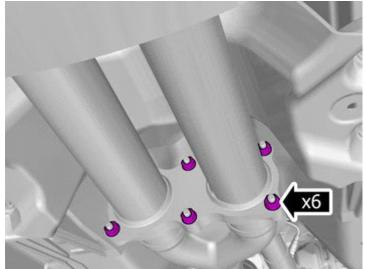
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50

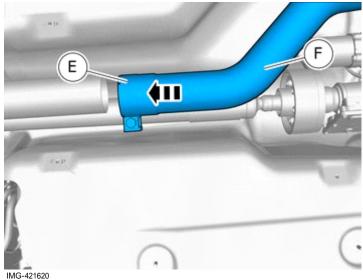


Tighten the nuts.

Tightening torque: M8 , 24 Nm

IMG-421615

51

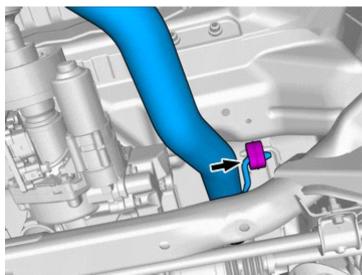


Install component that comes with the accessory kit.



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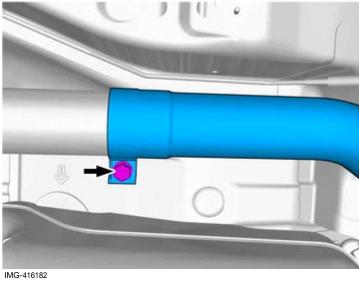
52



Press the marked component.

IMG-421631

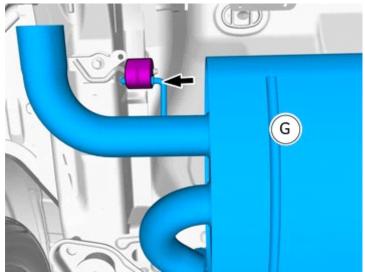




Tighten the nut.

Tightening torque: Exhaust clamp, 60 Nm





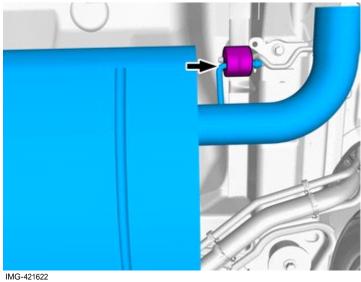
Install component that comes with the accessory kit.

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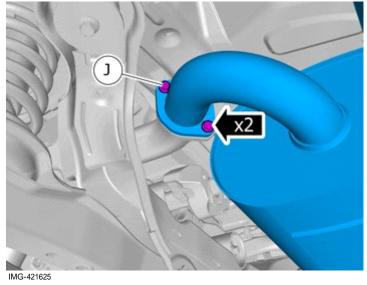


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55



56

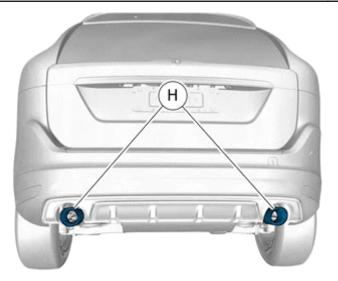


#### Note!

Do not fully tighten the bolts.

Install component that comes with the accessory kit.

57



#### Note!

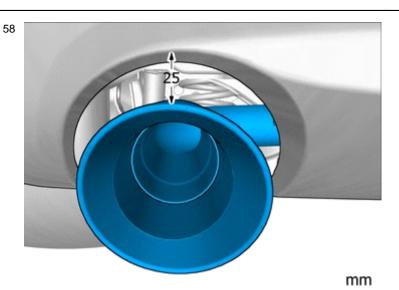
Do not fully tighten the bolts.

Install component that comes with the accessory kit.

IMG-421633 © Volvo Car Corporation



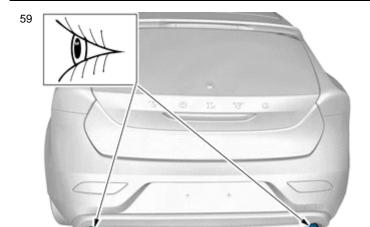
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Adjust to the specified value.

On both sides.

IMG-416819



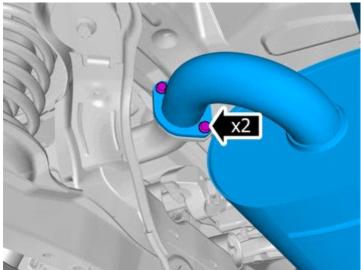
Notal

Make sure that the component is centred.



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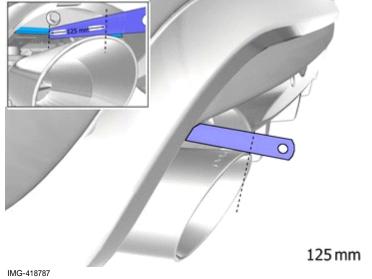




Tightening torque: M8, 24 Nm



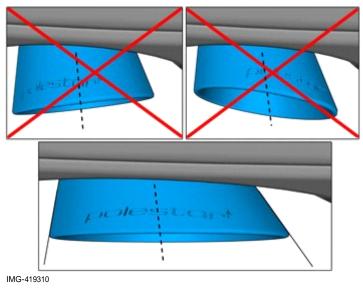
61



Adjust to the specified value.

On both sides.

62



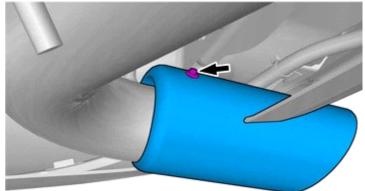
Note!

Make sure that the component is centred.



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63



**Tightening torque:** End pipe, to Muffler (Allen screw), 5 Nm On both sides.